



# Product Description

Fatrabond F1215 is a roller applied polyurethane moisture curing single application adhesive. Fatrabond F1215 is a solvent free adhesive that offers excellent bond strength and is an effective green solution to bonding our fleece back membranes.

### Usage

Fatrabond 1215 is an adhesive formulated specifically to bond Fatrafol fleece back PVC membranes to a variety of roof decks, including concrete, insulation boards, plywood & cementitious boards. Fatrabond F1215 is ideal for smaller projects due to its 40m2 - 50m2 coverage rate per 20ltr polybottle.

### Application

Adhesive should be applied to sub deck surface, allowed to dry (2-6 minutes or until dry with touch) then parts mated under pressure. Bonds should be made as soon as practically possible. If adhesive is left to dry for over 15 minutes, parts should be recoated.

Surface should be clean off any dust, dirt or debris. Pour and roller/squeegee apply to entire surface area (porous surfaces may need a second coat). Roll Fatra 807/807v fleece back membrane over the covered area. Any air pockets should be rolled out from the PVC membrane should this occur using a heavy duty roller. Consolidate substrates to prevent any air entrapment.

WARNING:- Avoid direct flame or exposure to excessive heat. Do not store at temperatures over 30°C. See MSDS.

### **Benefits:-**

Single sided application - Fast & efficient application with high tack - Resistant to blistering Single product for detail work - Excellent green strength

High heat resistance - Green credentials - Ideal for smaller application - Portable and convenient Minimises project cost - Excellent cure time

# **Physical Properties**

Solids:	100%
Appearance:	Green
Environmental:	Solvent-free/Non flammable
Shelf Life:	12 Months
Sizes:	20ltr polybottle
Coverage:	40m2 - 50m2 per 20ltr polybottle depending on substrate
Open Time:	15 minutes at 20°C
Temperature Resistance:	-30 - 100°C
Application Temperature:	5 - 30°C